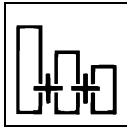
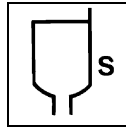


09792 - ACRIFAN 2000



1000 ml +
500 ml +
50-200 ml

Pot life at 20° C:
4-5 hours



16-17" DIN4
at 20° C



Ø 1,2-1,4 mm
Ø HVLP: 1,3 mm
4 bar
HVLP: 2 bar
N. of coats: 2



Air drying at 20°C
Tack-free:
4-6 hours
Through-drying:
24 hours
Low bake at 60°C:
30 min.

DESCRIPTION

Medium solid two-pack acrylic clear.

USE

Colourless clearcoat suitable for two-coat finishes of car refinish.

CHARACTERISTICS

- Fast drying
- Very easy to apply
- Good vertical hold
- Excellent appearance
- Excellent gloss
- Excellent weather resistance
- Glassy hardness (after through drying)
- Easy to polish

SUBSTRATE PREPARATION

Surfaces pre-coated with BSB or ISOAKRYL series.

APPLICATION

Spraying.

Mixing ratio

Cycle with BSB

09792 ACRIFAN 2000

00362-00327-00174-00379 INDURITORI HS (hardeners)

00697-00566 ACRIFAN DILUENTE (thinners)

by volume and by weight

1000 parts

500 parts

50-200 parts

Cycle with HYDROFAN

09792 ACRIFAN 2000

00362-00327-00174-00379 INDURITORI HS (hardeners)

00740-1-2-3-755 DILUENTI AUTOREFINISHING (thinners)

1000 parts

500 parts


50-200 parts

Pot-life at 20° C: 4 - 5 hours

Spray viscosity at 20 °C: 16 – 17" DIN 4

Ø Air cap: 1.2 - 1.4 mm (traditional gun); 1.3 mm (HVLP gun)

Air pressure: 4 bar (traditional gun); 2.5 bar (HVLP gun)



Number of coats: 2 normal
Film thickness: 40 - 50 microns
Spreading capacity (theoretic value): 1 lt mixture = 7.5 m² at 50 microns
1 kg mixture = 7.7 m² at 50 microns
V.O.C. of the product ready for use (17" DIN4): ~550 g/lt.

DRYING TIME

Air drying at 20 °C

Dust-free: 10 - 15 min.
Tack-free: 4 - 6 hours
Through-drying: 24 hours

Low bake at 60°C:

30 min. (with no flash-off)

Polishing: after 48 hours at room temperature or after 1 hour at 60°C

The complete hardening occurs in the following 3-4 days.

OBSERVATIONS

In case of drying at temperatures below 60°C, the painted car must not be exposed to severe conditions in the first days after the painting. Until the film has reached the complete cross-linking, strong humidity condensations, like dew and frost and contact with aggressive agents like smog, detergents, salt on the roads, must be avoided.

TECHNICAL DATA SHEET N°0390-GB
UP DATED 09/2004

The information shown in these sheets is given in good faith as being true and although every effort of verification has been made before use, we cannot accept responsibility for any inaccuracy. THIS PRODUCT IS FOR THE PROFESSIONAL PAINTING OF ROAD VEHICLES BY QUALIFIED PERSONNEL